



PRODUCTIVE, RELIABLE, SAFE SOLUTIONS

Chemical and Mechanical
Anchor Systems



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CHEMICAL ANCHOR
SYSTEMS YOU
CAN TRUST

Hilti Chemical Anchor Systems

For a specifier or installer of anchoring connections, ensuring the safety and longevity of the build is paramount. That's why our products undergo extensive trials and technical assessments.

We offer a full suite of ETA assessed chemical anchoring solutions to suit every application from basic through to the most complex and challenging. Our wide range of injectable and capsule adhesive systems provide reliable solutions for fastening threaded rods, rebars and other elements to concrete, masonry and natural stone.

Our products are backed by an extensive array of technical resources including software, ETA documentation, technical data, installation instructions and videos.

CHEMICAL ANCHOR TECHNOLOGIES TO SUIT ALL NEEDS

The Hilti chemical anchor portfolio

Ultimate performance

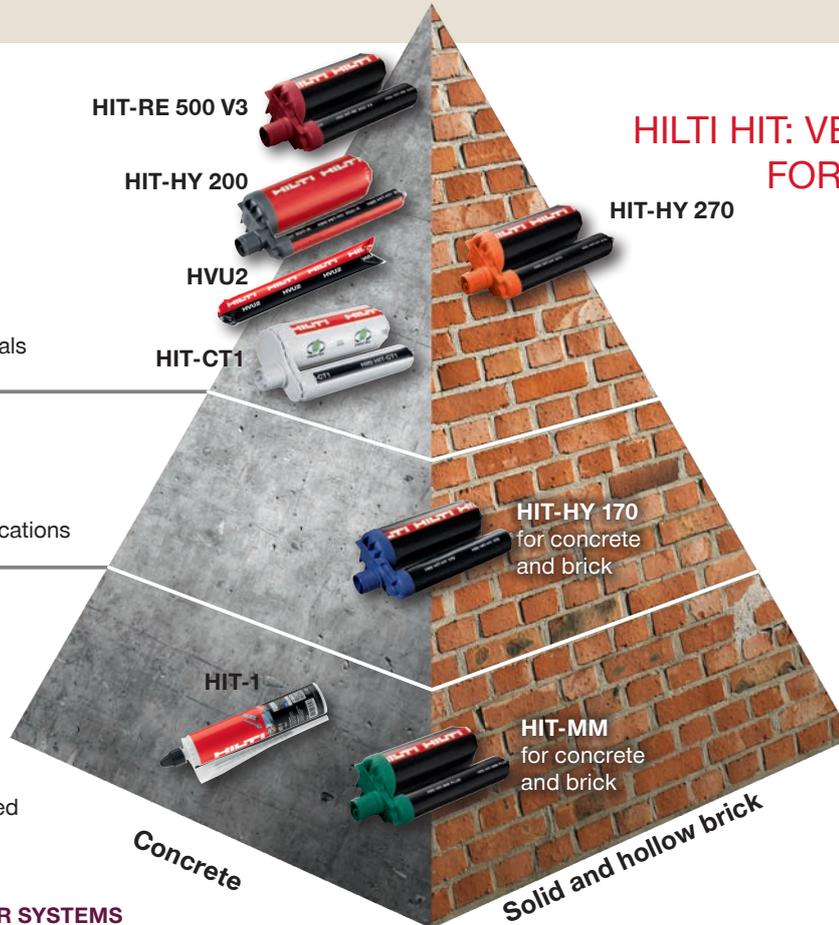
- ETA Approved 
- Ultimate bond strength
- Highest level of approvals

Everyday standard

- ETA Approved 
- Versatile all-rounder
- Ideal for “open” specifications

Economical solution

- Versatile all-rounder
- Non safety-critical applications
- Non-structural applications
- Applications not covered in design drawings



HILTI HIT: VERSATILE SOLUTIONS FOR EVERY APPLICATION

Hilti injection technology HIT

- Wide range of applications
- Light-duty through to heavy-duty solutions
- Allows flexible anchor design and installation
- Solutions for all base materials

HILTI HVU2: SIMPLICITY IN A CAPSULE AND ROD SYSTEM

Hilti capsule technology HVU2

- Anchors can be loaded almost instantly – only 5 minutes curing time at 20°C and above
- High performance in cracked and uncracked concrete.
- Each capsule contains exactly the right amount of resin, for maximum efficiency and economy – no wastage and no need for complex calculations
- Tough and resilient soft foil capsule – no more risk of breakage, like with glass capsules



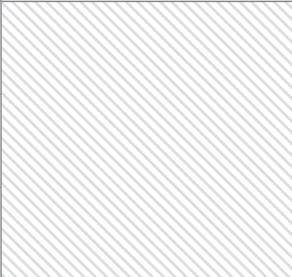
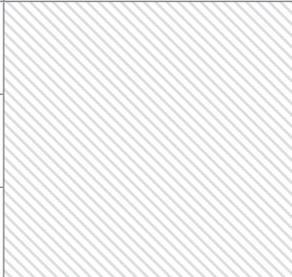
ALL BASES COVERED

Chemical anchors for all
common base materials

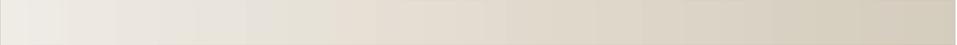
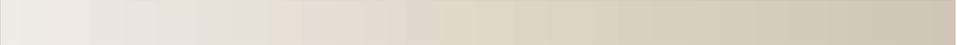
Base material	Product
<p>Concrete</p> 	       <p>RE 500 V3* HIT-1 HY 200-A* HY 170 HIT-MM HVU2* HIT-CT1</p> <p>* Small edge distance and spacing</p>
<p>Masonry</p> 	    <p>HY 270 HY 170 HIT-MM HIT-1</p>
<p>Natural Stone</p> 	 <p>RE 500 V3</p>
<p>Glass</p> 	 <p>HY 270</p>

DIAMOND CORED OR WATER-FILLED HOLES? /

No problem for our premium chemical anchors

Hammer drilled	Diamond cored	Dry concrete	Wet concrete (no standing water)	Submerged borehole in concrete	
  RE 500 V3	  RE 500 V3	  RE 500 V3	  RE 500 V3	  RE 500 V3	
 HY 200-A	 HY 200-A + HIT-Z	 HY 200-A	 HY 200-A		
 HY 170		 HY 170	 HY 170		
 HVU2		 HVU2	 HVU2		 HVU2
 CT-1			 CT-1		
 HIT-MM			 HIT-MM		
 HIT-1			 HIT-1		

AN ADHESIVE FOR EVERY APPLICATION / From light-duty through to heavy-duty

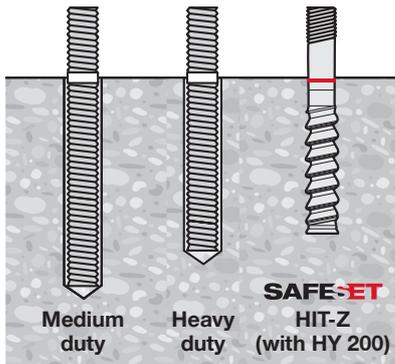
Product	Light Duty	Medium Duty	Heavy Duty
Super fast cure capsule  HVU2			
Slow cure injection  RE 500 V3			
 HY 200-A + HIT-Z  HY 200-A			
Fast cure injection  HY 170  CT-1			
 HIT-MM			
 HIT-1			

AN ADHESIVE FOR EVERY APPLICATION /

From light-duty
through to heavy-duty

When time is money, choose SAFESET HY 200 + HIT-Z

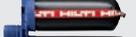
- Same load capacity
- Less mortar
- Less rebar hits
- Less drill time, less drill bits
- Shorter rod



Download the Volume Calculator app from
Google Play or the App Store



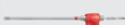
T 0800 886 100 | www.hilti.co.uk

Super Fast Cure	Fast Cure	Slow Cure
 HVU2 	 HY 200-A 	 RE 500 V3 
	 HY 170 	
	 CT-1 	
	 HIT-MM 	
	 HIT-1 	
	 HY 270 	
Allows the most immediate loading after setting.	Allows fast loading for standard rod sizes e.g. hold down bolts, starter bars.	Allows longer working time for large diameters and deep embedment depths e.g. rebar.

Key
 Working time
 Curing time at 20° C

Always refer to Instructions for Use

CHEMICAL ANCHOR SYSTEMS / 11

Product	SAFESET features			ETA for uncracked concrete	ETA for cracked concrete	ETA for masonry	ETA for seismic	Fire tested	NSF for potable water
	Auto-cleaning with hollow drill bit	Zero cleaning with HIT-Z rod	Roughening tool for cored holes						
HVU2 				■	■		■	■	■
RE 500 V3 				■	■		■	■	■
HY 200-A 				■	■		■	■	■
HY 170 				■	■	■			■
HIT-MM 									■
HY 270 						■		■	■
CT-1 				■	■				■
HIT-1 									■

SAFESET For the ultimate in productivity, reliability and safety.



HIT-Z	HIT-V	HIS-N	HAS	Rebar*
 <p>SAFE-ET</p>				
<ul style="list-style-type: none"> • With HIT-HY 200 only 	<ul style="list-style-type: none"> • All injection adhesives (HIT) 	<ul style="list-style-type: none"> • Capsule system (HVU2) • All injection adhesives (HIT) 	<ul style="list-style-type: none"> • Capsule system (HVU2) • All injection adhesives (HIT) 	<ul style="list-style-type: none"> • All injection adhesives (HIT)
<ul style="list-style-type: none"> • High end load performance • NO hole cleaning required for maximum time saving • Less embedment, less mortar 	<ul style="list-style-type: none"> • Variable diameters, lengths and steel grades • Flexible embedment depths • Rod size imprint for quality control 	<ul style="list-style-type: none"> • Internal thread to allow bolting and reusability of fixing • Flush fixing finish • Chisel point 	<ul style="list-style-type: none"> • Simple setting • Easy check due to embedment mark • Chisel point 	<ul style="list-style-type: none"> • Higher bond strength than cast-in • Optimised embedment
<p>▶ Save time and money</p>	<p>▶ The allrounder</p>	<p>▶ Internal thread</p>	<p>▶ Fast and easy</p>	<p>▶ HIT rebar method</p>

* Rebar not supplied by Hilti

FASTER AND SAFER INSTALLATION

Our dispensers speed up the job and make injecting easy and safe



Dosing knob for accurate borehole filling and no mortar wastage

HDE 500-A22 The battery dispenser

- Speedy dispensing without compromising safety
- Up to 3 times faster than manual dispensing with no dripping
- Performance : ~ 700ml/ min
- Suits 500ml and 330ml tubes

Work continuously without getting tired

Battery compatible with all Hilti 22 volt cordless tools.



HDM 500 The manual dispenser



- Robust and reliable
- Ergonomic design for easy handling
- Suits 500ml and 330ml tubes

HDM 330 The lightweight manual dispenser



- Where light weight is required or work space is limited
- Suits 330ml tubes

P 8000 D The pneumatic dispenser



- For speedy dispensing in large diameter holes
- Performance ~ 20 sec for 1400ml tube

SAFESET

No hole cleaning

Dustless and reliable setting, using Hilti SAFESET auto-cleaning feature of the hollow drill bit.



- Automatic hole cleaning for direct injection
- Wide range from M12 to M35
- Available drill depth up to 1000 mm
- NCC compliant only with HVU2 capsule, RE 500 V3, RE 100, HY 200 and HY 170

SAFESET

Fast installation in cored holes

Roughen diamond cored holes for seismic conditions or cracked concrete.



- Faster installation thanks to less hole cleaning
- Achieve higher loads
- NCC compliant only with RE 500 V3

Hole cleaning accessories

For manual and machine cleaning.



- $\leq \text{Ø } 55\text{mm}$
- All hole depths

Secure injection

Total installer safety and reliable setting with Hilti piston plugs and drip guards for overhead anchoring.



- No air bubbles
- No mortar blow out
- Less mortar



- No dripping



MECHANICAL
ANCHOR SYSTEMS
YOU CAN TRUST

Hilti Mechanical Anchor Systems

Our extensive range of mechanical anchors covers fixings for all kinds of base materials, from concrete and precast panels through to masonry and hollow blocks. We have fastening solutions for different environments and applications.

And for your peace of mind, our anchors are proven to provide the strongest solution for safety critical applications - fully backed by technical documentation, software and engineering services.

ULTIMATE PERFORMANCE



HDA

HSL

HMU (HDG)

HST3

HSC

EVERYDAY USE



HUS 3-H

HUS3-P

HSA

HKD short

HKD

HUS3-I

HUS3-A

ECONOMICAL



HRD

HSV

HUS-V

HPS

DBZ

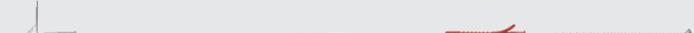
HLC

HD

HTB

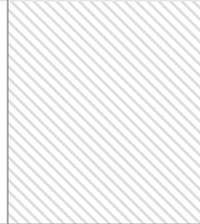
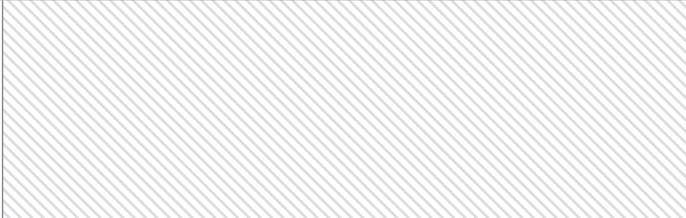
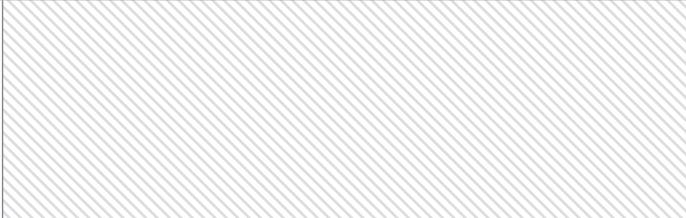
ALL BASES COVERED /

A mechanical anchor
for every base material

Base material	Product
Uncracked concrete 	<p align="center">ALL MECHANICAL ANCHORS Excluding anchors for use in plaster board</p>
Cracked concrete* 	 <p align="center"> HDA HSC HSL-3 HMU (HDG) HST-3 HUS3-P HUS 3-H </p>  <p align="center"> HUS 3-C HKD HRD HRD-H DBZ HUS 3-I HUS3-I Flex HUS 3-A </p>
Masonry 	 <p align="center"> HRD-C HRD-H HPS HUD-1 HUS-6 </p>  <p align="center"> HUS 3-H HUS 3-C IDP HLC HUS3-P HUS 3-I HUS 3-A </p>
Hollow brick 	 <p align="center"> HLD HPS HRD HUD-1 HUS-6 </p>
Plasterboard / Drywall 	 <p align="center"> HTB HDD HLD HUD-1 HSP </p>

SOLUTIONS FOR SPECIAL CONDITIONS /

Diamond cored, dustless
or reusable

	Hammer drilled 	Diamond cored 	SAFE-ET 	Reliable and fast setting system	Completely removable	Reusable anchor
ULTIMATE PERFORMANCE	ALL MECHANICAL ANCHORS	HST-3  HSL-3 	HST-3 	HDA  HSC  + Setting tool  HMU (HDG)  + Stop drill bit 	HDA 	
EVERYDAY USE	ALL MECHANICAL ANCHORS	HSA 	HSA  HUS 3-H Only for 14mm 	HSA  + Setting tools  HKD short  + Setting tool 	HUS 3-A  HUS 3-C  HUS 3-H  HUS 3-I  HUS3-P 	HUS 3-H 
ECONOMICAL	ALL MECHANICAL ANCHORS				HUS-V 	HUS-V 

BEST IN CLASS

From economical to ultimate performance

Product	ECONOMICAL	EVERYDAY USE	ULTIMATE PERFORMANCE
	Light Duty	Medium Duty	Heavy Duty
Undercut anchors	[Full bar]		
	[Medium bar]		
	[Medium bar]		
Screw anchors	[Medium bar]		
	[Medium bar]		
	[Medium bar]		
Expansion anchor	[Full bar]		
	[Medium bar]		
	[Medium bar]		
Plastic anchor	[Medium bar]		
	[Light bar]		
	[Light bar]		

THE APPROVED ADAPTIVE TORQUE SYSTEM / SI-AT-A22 impact wrench module

HST3 SETTING
WITH SIW-6AT
IMPACT WRENCH



ADD THE SI-AT-A22 "BRAIN"
TO COMPLETE THE
SMART SYSTEM



EASY INSTALLATION
DOCUMENT DOWNLOAD



The SI-AT-A22 module guarantees a more productive and safe installation method.

The installation documentation reports the actions performed.

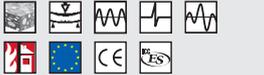
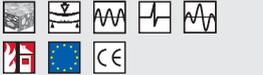
FASTER INSTALLATION / Setting tools for greater productivity

Setting tool for HSA anchors	Setting tool for HKD anchors	Checking gauge for HUS anchors	Setting system for HUS anchors
			
<ul style="list-style-type: none"> • With stud anchors HSA, HSA-F & HSA-R 	<ul style="list-style-type: none"> • With all the short HKD's 	<ul style="list-style-type: none"> • With all the screw anchors > 6mm diameter 	<ul style="list-style-type: none"> • With all the screw anchors
<ul style="list-style-type: none"> • No over or under torquing • SIW impact wrench with torque bar for setting anchors quickly and reliably 	<ul style="list-style-type: none"> • Reduces the risk of rebar hits when drilling • Drilling and setting with one tool • No need to change tools • Holes always drilled to the correct depth 	<ul style="list-style-type: none"> • Verified reusability • Check anchor performance with HRG check gauge 	<ul style="list-style-type: none"> • Fast Installation • Cutting edge geometry for superior setting
<p>▶ Save time and money</p>	<p>▶ Safe and productive</p>	<p>▶ Safe</p>	<p>▶ Productive</p>

FLAWLESS INSTALLATION / Installation tools for greater safety

Torque controlled HSL3-B	SafeSet system with HST3	Disassembly tool for HDA	Setting tool for undercut anchors HDA, HSC & HMU-PF
 			
<ul style="list-style-type: none"> • With HSL3-B (Red cap) 	<ul style="list-style-type: none"> • With Stud anchor HST3 	<ul style="list-style-type: none"> • With HDA anchor 	<ul style="list-style-type: none"> • With all undercut anchors
<ul style="list-style-type: none"> • Reduces the risk of wrong torque during installation • Visual check for correct setting (Red cap) 	<ul style="list-style-type: none"> • Dustless • Peace of mind 	<ul style="list-style-type: none"> • Easy and fast removal process • Anchor will be completely removed, no steel part left in the concrete 	<ul style="list-style-type: none"> • Achieves consistent drilled hole depth for proper installation of undercut anchors • Length and diameter matched to each anchor size for maximum confidence in every fastening point
<p>▶ Safe and productive</p>	<p>▶ Safe and fast</p>	<p>▶ Flexible</p>	<p>▶ Fast and accurate</p>

HIGH PERFORMANCE ANCHORS / Strongest solutions for safety critical applications

HDA	HSC	HSL	HMU	HST3
				
<p>HDA-P, HDA-PR (pre-setting) HDA-T, HDA-TR (through setting)</p> 	<p>HSC-I, HSC-IR (internal thread) HSC-A, HSC-AR (external thread)</p> 	<p>HSL3-B (red cap) HSL-3, HSL-G, HSL-GR (nut and bolt) HSL-3 BW (big washer)</p> 	<p>HMU-PF</p> 	<p>HST3 HST3-R</p> 
<ul style="list-style-type: none"> • Heavy-duty fastenings for all dynamic loading (shock, seismic and fatigue) in cracked or uncracked concrete • Self-undercutting facilitates fast and reliable installation • Close spacing and small edge distance 	<ul style="list-style-type: none"> • High loads at shallow embedment, small edge distances and close spacing • Self-undercutting facilitates fast and reliable installation • Excellent dynamic and shock load resistance 	<ul style="list-style-type: none"> • Special safety red cap ensures the correct installation torque • High variety of head configuration provides more flexibility • Suitable for applications with high shear and tensile loads 	<ul style="list-style-type: none"> • High performance undercut with a hot-dip galvanised coating for protection against corrosion • Self-undercutting facilitates fast and reliable installation • Simple verification of correct setting with red mark 	<ul style="list-style-type: none"> • Highest tensile and shear load performance • One solution for multiple conditions: new concrete to old structures, diamond core, dustless installation • Greater flexibility with thin slabs due to two embedment depths • Close to slab edge and smallest spacing

HUS3-H/C	HUS3-I/A/P	HSA	HKD
			
<p>HUS3-H, HUS3-HF, HUS-HR, HUS3-C, HUS-CR</p> 	<p>HUS3-I HUS3-A HUS3-P</p> 	<p>HSA, HSA-F, HSA-R</p> 	<p>HKD, HKD-SR HKD-D HKD-ER</p> 
<ul style="list-style-type: none"> • Fast and easy installation • Completely removable • Adjustable • Small spacing and edge distance • Safety through verified reusability • Nice head finish 	<ul style="list-style-type: none"> • 50% faster than traditional flush anchors • Shallow embedment depth and closer to edge • Easy setting thanks to cutting edge • Can be removed • ETA approved for prestressed hollow core slabs 	<ul style="list-style-type: none"> • Safe and fast hammering with the HS-SC tool • The only stud anchor to be installed with impact wrench: fast, convenient and reliable torqueing with the torque bar • Best performance for uncracked concrete • 3 embedment depths offering maximum flexibility 	<ul style="list-style-type: none"> • Flared end for accurate setting flush with the surface, independent of the hole depth • Ideal for repetitive fastening with threaded rods of equal length • Anchor and setting tool provides faster installation • ETA approved for prestressed hollow core slabs (HKD short only)

ECONOMICAL ANCHORS / Efficient solutions for a variety of conditions

HRD-H/C	HPS	HTB	DBZ	HUS6	HUS-V	HSV
						
HRD-H, HRD-HF, HRD-HR, HRD-C, HRD-CR 	HPS-1, HSP-1R  Hilti Technical Manual	HTB, HTB-S  Hilti Technical Manual	DBZ 	HUS6  Hilti Technical Manual	HUS-V  Hilti Technical Manual	HSV, HSV-F  Hilti Technical Manual
<ul style="list-style-type: none"> • Flexibility to use with many base materials • No spinning in the borehole • Flexible embedment depth • Wide range of fastening thickness • Double thread for high loads in hollow materials 	<ul style="list-style-type: none"> • For universal use on many materials, including perforated brick and block • The hammer-driven screw can be driven or unscrewed using a screwdriver • Quick impact installation using a hammer 	<ul style="list-style-type: none"> • Designed for hollow base material • Simple setting process • Flexible embedment depth • Removable screw: toggle stays in place 	<ul style="list-style-type: none"> • Simple and fast through-fastening • Impact expansion by hammering in, no setting tool is needed • Reliable setting thanks to the simple visual check 	<ul style="list-style-type: none"> • Wide range of lengths available • Quick and easy to set 	<ul style="list-style-type: none"> • Fast and easy installation • Completely removable • Small spacing and edge distance • Safety through verified reusability 	<ul style="list-style-type: none"> • Two embedment depths for a wide range of fastening thicknesses • Setting mark for easy checking of correct installation depth • Raised impact section prevents thread damage during installation



HAT 28 E / HAT 28 M / HAT 28 SR

Complete systems including accessories, packed in an impact resistant aluminium case

- Test load can be read directly from the gauge
- Suitable for testing anchors with various head forms and of various diameters
- Compact and easy-to-use

**HAT 28 Elevator
HAT 28 E**



Effective span of load-spreading bridge: 207 mm

**HAT 28 Master Kit
HAT 28 M**



Effective span of load-spreading bridge: 118 mm

**HAT 28
HAT 28 SR**



Effective span of load-spreading bridge: 207 mm

COMPARE OUR RANGE / Mechanical anchor quick comparison chart

Anchor type	Undercut anchors			Expansion anchors			
	HDA	HMU-PF	HSC	HSL-3	HST3	HSA	HSV
Anchor size	M10-M20	M8-M20	M6-M12	M8-M24	M8-M24	M6-M20	M8-M16
BASE MATERIAL	Cracked concrete	■	■	■	■		
	Non cracked concrete	■	■	■	■	■	■
	Lightweight concrete						
	Aerated concrete						
	Solid brick masonry						
	Hollow brick masonry						
	Drywall						
APPROVALS	Redundant fastening						
	European Technical approval (ETA)	■	■	■	■	■	
	ETA seismic C1	■	■		■	■	
	ETA seismic C2**	■		■	■		
	Fatigue approval*	■			■		
	Shock approval*	■		■	■		
SPECIFICATION	Fire tested	■	■	■	■	■	
	Steel, galvanised	■	■	■	■	■	■
	Steel, hot-dipped galvanised	■	■			■	■
	Stainless steel A2					■	
	Stainless steel A4	■		■	■	■	
	External thread	■	■	■	■	■	■
SETTING	Internal thread		■				
	Pre-setting	■	■	■	■	■	
	Through-fastening	■			■	■	■
Profis	■	■	■	■	■		

*Local approvals

**Seismic C2 approval for M8 & M10 HSC-A anchor only

COMPARE OUR RANGE / Mechanical anchor quick comparison chart

Anchor type	Screw anchors					Flush anchors		
	HUS3	HUS3 REDUNDANT	HUS-HR HUS-CR	HUS-V	HUS 6	HKD	HKD REDUNDANT	HKV
Anchor size	6, 8, 10, 14	6	HUS-HR: 6, 8, 10, 14 HUS-CR: 8, 10	8, 10	6	M6-M20	M6-M16	M16 x 65
BASE MATERIAL	Cracked concrete	■	■	■	■	■	■	■
	Non cracked concrete	■	■	■	■	■	■	■
	Lightweight concrete							
	Aerated concrete	■	■	■		■		
	Solid brick masonry	■	■	■		■		
	Hollow brick masonry					■		
Drywall								
APPROVALS	Redundant fastening		■				■	
	European Technical approval (ETA)	■	■	■		■	■	
	ETA seismic C1	■		■				
	ETA seismic C2	■						
	Fatigue approval*							
	Shock approval*							
SPECIFICATION	Fire tested	■	■	■			■	
	Steel, galvanised	■	■	■	■	■	■	
	Steel, hot-dipped galvanised	■						
	Stainless steel A2							
	Stainless steel A4			■			■	■
	External thread	■	■					
SETTING	Internal thread	■	■			■	■	■
	Pre-setting					■	■	■
	Through-fastening	■	■	■	■	■		■
Profis	■		■			■		

COMPARE OUR RANGE / Mechanical anchor quick comparison chart

Anchor type	Plastic anchors					DBZ	HLC	HT	HHD-S	HSP/HFP	HTB
	HRD	HPS-1	HUD-1	HUD-L	HLD						
Anchor size	M8-M10	M4-M8	M5-M14	M6-M10	M10	M6	M5-M16	M8-M10	M4-M8	M4,5	M5-M6
BASE MATERIAL	Cracked concrete										
	Non cracked concrete	■	■	■	■	■	■	■			
	Lightweight concrete	■		■	■			■			
	Aerated concrete	■	■	■	■			■			
	Solid brick masonry	■	■	■	■	■		■	■		■
	Hollow brick masonry	■	■	■	■	■			■		■
	Drywall			■	■					■	■
APPROVALS	Redundant fastening	■				■					
	European Technical approval (ETA)	□				□					
	ETA seismic C1										
	ETA seismic C2										
	Fatigue approval*										
	Shock approval*										
	Fire tested	■					■	■	■		
SPECIFICATION	Steel, galvanised	■	■			■	■	■	■	■	
	Steel, hot-dipped galvanised	■									
	Stainless steel A2	■	■								
	Stainless steel A4										
	External thread							■			
	Internal thread								■		
SETTING	Pre-setting			■	■	■	■		■	■	■
	Through-fastening	■	■	■	■	■	■	■			



SERVICE AND SOFTWARE

Hilti Service and Software

We make your projects easier, safer and more productive by automating complex calculations and reducing the need for in-depth engineering expertise. Our design software solutions are based on tested and approved Hilti technologies and international codes to ensure you safely and reliably design applications.

Our team of engineers will work with you on-site and on the phone across Great Britain.



We provide expert advice, when and where you need it



Our on-site anchor testing ensures the quality and safety of the end result



Profis software ensures the ideal solution for the application design



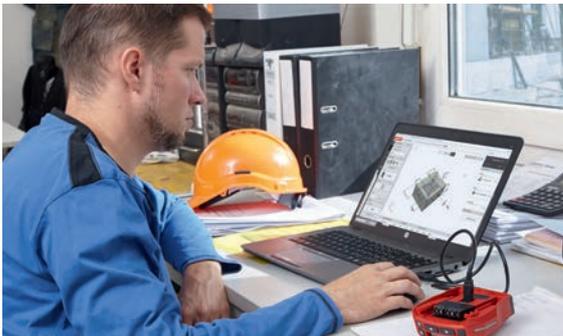
Our national team of engineers provides specialist support to ensure the job is done right

Our state of the art PROFIS software assists planners and specifiers make the necessary calculations to design anchor and rebar connections with simplicity and certainty.



SIMPLICITY

- Easy to use visual software makes it easy to model your exact application
- Full access to Hilti's BIM/CAD objects integrated within the software
- Detailed design reports created automatically to provide your project documentation
- Automatic software updates ensure you are always working with the most current product approvals and latest design methods





TECHNICAL CENTRE / FIELD ENGINEERS

Our experienced engineers ensure the job gets done right, the first time. Available both on the phone and on-site, they offer technical support for complex applications, training and site-testing.

Call: 0800 886 100

Email: gbtas@hilti.com



CUSTOMER SERVICE

Our Customer Service representatives are available on the phone, Monday to Friday from 7:30am to 5:00pm.

Call: 0800 886 100

Email: gbsales@hilti.com



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ACCOUNT MANAGERS

Our professionally trained Account Managers are readily available nationwide, to visit your place of work. They can help evaluate your job requirements and suggest ways to increase your productivity and profitability.

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