



DECLARATION OF PERFORMANCE

according to Annex III of the Regulation (EU) Nr. 305/2011 (Construction Products Regulation)

Hilti wood nail GX-WF [*l_n*] x 2.8 RD 34 A4 No. Hilti-DX-DoP-109

1. Unique identification code of the product-type: Hilti wood nail GX-WF [l_n] x 2.8 RD 34 A4

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4): Type and lot number are displayed on the packaging

3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:

Intended use	Round cross-sectional profiled nails with straight shank for use in load bearing timber	
	structures	
Diameter [mm]	2.8	
Available lengths I _n [mm]	51, 63	
Tensile loading	Permanent (>10 years)	
Shear loading	Permanent (>10 years)	

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article **11(5)**: Hilti Aktiengesellschaft, Business Unit Direct Fastening, 9494 Schaan, Fürstentum Liechtenstein

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2): n/a

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V: System 3

7. In case of the declaration of performance concerning a construction product covered by a harmonized standard: VHT (1503) performed the third party tasks as set out in Annex V under system 3 and issued ITT PB-650-13-2.8-rf and ITT PB-650-13-2.8-D-Kopf in accordance with EN 14592:2008+A1

8. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued: n/a

9. Declared performance

Essential characteristics	Declared performance	Harmonized Technical Specification
Characteristic Yield Moment M _{y,k}	1960 Nmm	EN 14592:2008+A1
Characteristic Withdrawal Parameter ^{1,2} f _{ax,k}	8.95 N/mm ²	
Characteristic Head Pull Through Parameter ¹ f _{head,k}	12.54 N/mm ²	
Characteristic Tensile Capacity f _{tens,k}	NPD	
Durability	Service Class 3 (exposed directly	
	to weather) / A4 Stainless Steel	

¹Given for wood density of 350 kg/m³

² Withdrawal parameter determined on nails without resin coating. Resin type 3 applies.

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

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Tassilo Deinzer Head of Business Unit Direct Fastening

Hilti Aktiengesellschaft, Schaan, July 1, 2013

Williard

Norbert Wohlwend Head of Quality Management BU Direct Fastening